# Appendix H

GEOTECHNICAL INVESTIGATION AND PAVEMENT DESIGN REPORT

## VMC Geotechnical Investigation And Pavement Design Report

Final May 2025





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# 1 General Data

## 1.1 Introduction

WSP Canada Inc. (WSP) was retained by City of Vaughan (Client) to provide a geotechnical investigation report for the proposed new construction of Millway Avenue from Highway 7 to Interchange Way, proposed rehabilitation of Interchange Way from 70 m west of Mable Smith Way to Jane Street and the proposed new construction of Interchange Way from Jane Street to Creditstone Road. In addition, geotechnical investigation and design recommendations are required at the Black Creek main tributary (east of Jane Street) which crosses the proposed Interchange Way extension to address the potential relocation of subsurface services and/or foundation design considerations.

A modified preferred alignment for Interchange Way was recently presented by the city to landowners; however, this update does not affect the current preferred design or require any additional field investigations for this report.

The purpose of this investigation was to obtain information on the general subsurface soil and groundwater conditions at the site by means of a limited number of boreholes. Based on our interpretation of the borehole data, this report provides a pavement design report and geotechnical information related to the design of the proposed culvert replacement.

## 1.2 Traffic Volumes

At the time of report writing, the traffic data was not available. The estimated 2024 two-way traffic volumes for Interchange Way and Millway Avenue are presented in Table 1

#### Table 1: Assumed Traffic Volumes

Location	Road Classification	AADT 2023	No. of Lanes	Growth Rate
Interchange Way	Local Urban – Residential	4000	2	2%







Location	Road Classification	AADT 2023	No. of Lanes	Growth Rate
Millway Avenue	Local Urban – Residential	3000	2	2%

## 1.3 Physiography

The physiography of site is generally characterized by bevelled till plains located within the Peel Plain. Underlying this, the relatively shallow bedrock generally consists of the Georgian Bay Formation of the Upper Ordovician period, which consists of shale, limestone, dolostone, and siltstone (The Physiography of Southern Ontario, Chapman, L.J. and Putnam, D.F., 1984 – Map P.2605).





# 2 Geotechnical Field Investigation

## 2.1 Borehole Investigation

The field investigation was carried between March 02, 2023, and March 08, 2023, during which time fifteen (15) boreholes, designated as BH-INT-01 to BH-INT-09, BH-MIL-01 to BH-MIL-05 and BH-BLC-01, were advanced within the project limits to depths ranging from 2.6 m to 10 m below ground surface (bgs).

WSP technical staff marked the location of each borehole, obtained utility public and private clearances, procured traffic control services, and supervised the daylighting, drilling, and soil logging activities. Due to the proximity of existing underground TTC tunnel, the areas surrounding boreholes BH-INT-03 and BH-MIL-01 to BH-MIL-05 were first daylighted with a hydro-vacuum truck to make sure no conflict within the TTC tunnel prior to drilling.

Boreholes were advanced using a truck-mounted rig equipped with 152 mm Outside Diameter (O.D.) solid stem augers. Soil samples were retrieved from auger cuttings as well as 51 mm O.D. split-spoon samplers. A qualified WSP geotechnical engineering technician supervised the drilling, logged and sampled the borehole in accordance with City standards. Soil samples were recovered and retained in labeled air-tight containers for subsequent review by the project engineer and laboratory testing, as required. Asphalt, base and subbase thicknesses of the roads were recorded. The borehole details are summarized in Table 2. These borehole locations are shown on plan view in **Appendix A**. The results of the geotechnical field investigation are summarized in the following sections. The Record of Boreholes are provided in **Appendix B**.

#### Table 2: Borehole Program

Borehole No.	Location	Latitude	Longitude	Borehole Depth (mbgs)	Monitoring Well Screen Bottom Depth (mbgs)
BH-INT-01	Interchange Way	43° 47' 19.7304"N	-79° 31' 44.0574"W	3.65	-





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Borehole No.	Location	Latitude	Longitude	Borehole Depth (mbgs)	Monitoring Well Screen Bottom Depth (mbgs)
BH-INT-02	Interchange Way	43° 47' 20.5296"N	-79° 31' 39.7488"W	3.65	-
BH-INT-03	Interchange Way	43° 47' 21.7284"N	-79° 31' 36.2382"W	2.59	-
BH-INT-04W	Interchange Way	43° 47' 22.5996"N	-79° 31' 29.4882"W	4.57	4.57
BH-INT-05	Grass Area Northeast of Jane Street and Peelar Road	43° 47' 22.4586"N	-79° 31' 23.8506"W	4.41	-
BH-INT-06	NCI Vaughan Iceplex Front Parking	43° 47' 22.2108"N	-79° 31' 16.608"W	4.41	-
BH-INT-07W	Maplecrete Road	43° 47' 24.3312"N	-79° 31' 11.3808"W	4.41	4.41
BH-INT-08	Northeast Corner of 53 Maplecrete Road	43° 47' 24.5286"N	-79° 31' 6.4086"W	4.41	_
BH-INT-09	Creditstone Road	43° 47' 26.2494"N	-79° 30' 59.7774"W	4.41	-
BH-MIL-01	7540 Jane Street West of Parking Lot (South)	43° 47' 23.1894"N	-79° 31' 33.168"W	3.65	-
BH-MIL-02	7540 Jane Street West of Parking Lot (North)	43° 47' 26.0232"N	-79° 31' 34.2192"W	3.65	-
BH-MIL-03	Toromont CAT South lot (PCC)	43° 47' 28.3986"N	-79° 31' 34.7808"W	3.65	-
BH-MIL-04	Toromont CAT Entrance Driveway	43° 47' 32.7012"N	-79° 31' 35.6196"W	3.65	-
BH-MIL-05	Toromont CAT Entrance Driveway	43° 47' 35.4006"N	-79° 31' 35.8494"W	3.65	-
BH-BLC-01W	East of Peelar Road	43° 47' 21.609" N	-79° 31' 21.1512W	9.74	9.14

2-10



The groundwater conditions were observed in the open boreholes during and immediately following the drilling operations. Monitoring wells, consisting of 50 mm diameter PVC pipes and flush-mount casings, were installed in three (3) boreholes upon completion of drilling as summarized in Table 2. The remaining boreholes were backfilled with bentonite chips in general accordance with Ontario Regulation 903, as amended. The site conditions were restored following completion of the fieldwork.

## 2.2 Laboratory Testing

The granular base/subbase and subgrade soil samples obtained from boreholes were brought to WSP 's laboratory in Toronto for further examination and testing. Testing on selected samples was carried out in accordance with the procedures listed in MTO's "Laboratory Testing Manual." The tests included in-situ water content determination, sieve analysis, hydrometer and Atterberg Limits. The soil and granular samples tested under this assignment are listed in Table 3.

Laboratory Testing	No. of Tests
Water Content	50
Sieve Analysis	11
Sieve and Hydrometer	13
Atterberg Limits	6

Table 3	3: Lab	oratorv	Testina	Program	for	Granular	and	Subara	ade Soils
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The laboratory results are included in the Record of Boreholes attached in Appendix C.





# 3 Soil And Pavement Data

The following provides a general description of the existing surficial conditions, pavement structures and major soil types encountered during the geotechnical investigation. It should be noted that the differences in soil types and changes between various soil strata are often gradational, as opposed to precise boundaries of geological change.

## 3.1 Existing Pavement Structure

Based on the results of the geotechnical field investigation, the pavement layer thicknesses encountered within the project limits are summarised in Table 4.

Borehole/Corehole No.	Asphalt Thickness (mm)	Concrete Thickness (mm)	Granular Base/ Subbase Thickness (mm)	Total Pavement Structure Thickness (mm)				
Proposed Rehabilitation Of Interchange Way (70 m west of Mable Smith to Jane Street)								
BH-INT-01	140	-	550	690				
BH-INT-02	130	-	550	680				
BH-INT-03	140	-	550	690				
BH-INT-04W	150	-	550	700				
Range	130 - 150	-	-	680 - 700				
Average	140	-	550	690				
Pr	oposed New Construction	Of Interchange Way (Jar	ne Street to Creditstone F	Road)				
BH-INT-06	60	-	250	310				
BH-INT-07W	90	-	350	440				
BH-INT-08	20	_	600	620				
	=•		600	620				
BH-INT-09	150	-	500	650				
BH-INT-09 Range	150 <b>20 - 150</b>	-	500 250 - 600	650 <b>270 - 750</b>				
BH-INT-09 Range Average	150 20 - 150 80		500 250 - 600 425	650 270 - 750 505				
BH-INT-09 Range Average P	150 20 - 150 80 Proposed New Construction	- - - n of Millway Avenue (Hig	500 500 250 - 600 425 hway 7 To Interchange V	620 650 <b>270 - 750</b> 505 Vay)				
BH-INT-09 Range Average P BH-MIL-03	150 20 - 150 80 Proposed New Construction N/A	- - - n of Millway Avenue (Hig 200	500 250 - 600 425 hway 7 To Interchange V 60	620 650 270 - 750 505 Vay) 260				

Table 4: Existing Pavement Structure



## 3.2 Characteristics of Existing Granular base/ subbase Materials

Within the project limits, eleven (11) samples of the Granular Base/Subbase materials were tested for grain size analysis and the gradation results were compared against OPSS 1010 gradation requirements for Granular A and Granular B Type I.

Laboratory moisture content testing indicates a moisture content range between 4% and 9%, with an average of 6% in the granular base/subbase materials within the project limits.

The following Table 5 summarizes the results of this testing:

Borehole No.	Sample	% Gravel	% Sand	% Fines	Material Description	Acceptability – OPSS Granular A	Acceptability – OPSS Granular B Type I
BH-INT-01	AS1	25	54	21	Gravelly sand, with fines	Not Acceptable	Not Acceptable
BH-INT-02	AS1	20	54	26	Gravelly sand, with fines	Not Acceptable	Not Acceptable
BH-INT-03	AS1	23	56	21	Gravelly sand, with fines	Not Acceptable	Not Acceptable
BH-INT- 04W	AS1	32	54	14	Gravelly sand, some fines	Not Acceptable	Not Acceptable
BH-INT-06	AS1	21	61	18	Gravelly sand, some fines	Not Acceptable	Not Acceptable
BH-INT- 07W	AS1	21	62	17	Gravelly sand, some fines	Not Acceptable	Not Acceptable
BH-INT-08	AS1A	16	81	3	Sand, trace gravel, Trace fines	Not Acceptable	Acceptable
BH-INT-08	AS1B	8	68	24	Sand, trace gravel, with fines	Not Acceptable	Not Acceptable
BH-INT-09	AS1A	30	62	8	Gravelly sand, trace fines	Not Acceptable	Acceptable
BH-INT-09	AS1B	26	53	21	Gravelly sand, with fines	Not Acceptable	Not Acceptable
BH-MIL-05	AS1	29	66	5	Gravelly sand, trace fines	Not Acceptable	Acceptable

Table 5: Laboratory Testing Results of Granular Base/ Subbase Materials

Based on the laboratory testing results, none of the eleven samples tested meet OPSS 1010 gradation requirements for Granular A. Two out of eleven samples tested (BH-INT-08 and BH-INT09) meet OPSS 1010 gradation requirements for Granular B Type I. The laboratory testing results are presented in **Appendix C**.



## 3.3 Subgrade Soil Properties

Laboratory particle size distribution analysis was completed on thirteen (13) and Atterberg Limits test on six (6). The results according to the Unified Soil Classification System (USCS) are summarized in Table 6 and are shown on the Record of Boreholes in **Appendix C**.

			Grain	Size Di	stribut	ion	Succeptibility	A	tterberg l	imits	
Borehole No.	Sample No.	Depth (mBGL)	Gravel (%)	Sand (%)	Fi Silt (%)	nes Clay (%)	To Frost Heaving	Liquid Plastic Limit Limit Index (%) (%)		Plasticity Index	Soil Type
BH-INT-1	SS5	0.76	3	41	45	11	38% (LSFH)			-	
BH-INT-1	SS5	3.05	2	29	53	16	45% (MSFH)	18	11	7	CL-ML
BH-INT-4W	SS5	3.05	1	34	47	18	40% (LSFH)	-			
BH-INT-5	SS2	0.76	1	27	56	16	38% (LSFH)	31	18	13	CL
BH-INT-7W	SS2	0.76	4	30	44	22	35% (LSFH)	-			
BH-INT-7W	SS6	3.81	1	27	64	8	56% (HSFH)	NV	NP	NP	ML
BH-INT-09	SS2	0.76	3	33	44	20	34% (LSFH)	19	11	8	CL
BH-INT-09	SS6	3.81	2	33	49	16	42% (MSFH)			-	
BH-MIL-02	SS2	0.76	4	33	44	19	34% (LSFH)	24	15	9	CL
BH-MIL-03	SS2	0.76	1	21	44	24	36% (LSFH)	_			
BH-MIL-05	SS5	3.05	0	2	88	10	73% (HSFH)	-			
BH-BLC-1W	SS2	0.76	3	32	44	21	33% (LSFH)	-			
BH-BLC-1W	SS6	3.81	0	24	49	28	40% (LSFH)			-	

#### Table 6: Subgrade Laboratory Testing Results

### 3.3.1 Interchange Way (70 m west of Mable Smith to Jane Street)

A deposit of sand and silt, silty sand, and sandy silt was encountered below the granular base/subbase, extending to depths of 1.21 to 3.65 m below ground surface (bgs). The SPT N-values was 18 to 64 blows per 300 mm of penetration, indicating compact to very dense state of compactness.



A deposit of silty sandy clay to clayey silt was encountered in all boreholes except BH23-INT-2, extending to the maximum depth of the boreholes. The SPT N-values was 8 to 27 blows per 300 mm of penetration, indicating firm to very stiff state in consistency.

At the time of the field investigation, the soil was moist with water contents ranging from 9% to 14% with an average of 10%.

#### 3.3.2 Interchange Way (Jane Street to Creditstone Road)

Earth fill of sand was encountered below the topsoil in BH-INT-05, extending to depths of 0.76 mbgs. The SPT N-value for sand was 11 blows per 300 mm of penetration, indicating compact state of compactness.

Earth fill of silty clay was encountered below the asphalt in BH-INT-06, extending to depths of 2.1 mbgs. The SPT N-value for silty clay was 10 to 15 blows per 300 mm of penetration, indicating this fill was stiff in consistency.

A deposit of silty clay to sandy silty, clayey silt, and sandy silt was encountered in all boreholes, extending to the maximum depth of the boreholes. The SPT N-values for silty clay to sandy silty clay and clayey silt was 8 to 31 blows per 300 mm of penetration, indicating stiff to very stiff state of compactness. The SPT N-values for sandy silt was 10 to 19 blows per 300 mm of penetration, indicating compact state of compactness and a water content ranging from 10 to 22 percent.

#### 3.3.3 Millway Avenue (Highway 7 to Interchange Way)

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Earth fill of sand and gravel was encountered below the topsoil in BH-MIL-04, extending to depths of 0.76 mbgs. The SPT N-value for sand and gravel was 23 blows per 300 mm of penetration, indicating compact state of compactness.

A cohesive deposit of sandy silty clay to silty clay, clayey silt to silt was encountered below the granular base/subbase/topsoil, extending to the maximum depth of the boreholes. The SPT N-values was 6 to 47 blows per 300 mm of penetration, indicating this deposit was in firm to hard in consistency.

A cohesionless layer of sand and silty sand was encountered at borehole BH-ML03 and BH-ML04 with the cohesive layer or just under the granular fill. The SPT N-values for sand to silty



sand was 10 to 16 blows per 300 mm of penetration, indicating compact state of compactness.

The water contents for these deposits ranging from 9% to 19% with an average of 14%.

#### 3.3.4 Black Creek Main Tributary (East of Jane Street)

A deposit of sandy silty clay was encountered below the topsoil, extending to depths of 0.2 to 9.74 mbgs (termination depth of boreholes). The SPT N-values was 6 to 27 blows per 300 mm of penetration, indicating firm to very stiff state in consistency with water contents ranging from 13 to 26 percent.

## 3.4 Frost Penetration Depth

In accordance with OPSD-3090.101, Frost Penetration Depth of Southern Ontario, the frost depth in the project limit area is 1.4 metres.

The subgrade soil susceptibility to frost heave is assumed to be low (LSFH) to high (HSFH) with 33% to 73% of material passing 75  $\mu$ m and retained on 5  $\mu$ m. as outlined Table 7

Table 7: Susceptibility to Frost Heaving

Grain Size (5 to 75 μm)	Susceptibility to Frost Heaving
0 – 40 %	Low
40 – 55 %	Moderate
55 – 100 %	High

## 3.5 Groundwater Conditions

The boreholes were noted to be dry and remained open and stable upon completion of drilling and removal of auger sampling equipment except borehole locations BH-INT-4W, BH-MIL-4 and BH-BLC-1W, where water was encountered at 2.4, 0.91 and 2.74 mBGL, respectively. Monitoring wells were installed in 3 boreholes as outlined in Table 2. The corresponding groundwater level readings are summarized in Table 8





#### Borehole Monitoring Well Screen Bottom Date Of Depth Of Groundwater (Mbgs) Depth (Mbgs) Measurement 2.4 07/03/2023 **BH-INT-04W** 4.57 2.25 21/12/2023 Dry 06/03/2023 BH-INT-07W 4.41 2.7 21/12/2023 2.74 06/03/2023 BH-BLC-01W 9.14 2.85 21/12/2023

Table 8: Summary of Groundwater Levels at monitoring Wells

It should be noted that the groundwater levels can vary and are subject to seasonal fluctuations as well as fluctuations in response to major weather events.

## 3.6 Topsoil

A total of one (1) borehole was advanced in the boulevard along the proposed new construction of Interchange Way, three (3) boreholes within the construction of Millway Avenue and one (1) within Black Creek Main Tributary. These boreholes encountered topsoil ranging in thicknesses from 130 to 300 mm, with an average thickness of 200 mm.

## 3.7 Pavement Structure Design

## 3.7.1 Existing Pavement Design Value for Rehabilitation Of Interchange Way (70 m west of Mable Smith to Jane Street)

Based on the values shown in Table 4, the chosen design values to represent the existing pavement structure are as follows:





- Asphalt Thickness: 140 mm
- Granular Fill Thickness: 550 mm
- Total Pavement Structure Thickness: 690 mm
- Subgrade Type: gravelly sand

It should be noted that the above design values are based on a limited investigation which included four (4) boreholes. Though the borehole location was chosen at what appeared, from the surface, to be representative conditions, the pavement structure and soil types within the site limits may differ from those expressed in this report. Any contractor performing rehabilitation activities on this roadway is advised to confirm and supplement the data presented herein.

#### **Existing Structural Numbers**

The existing pavement structure Structural Number (SN) for Interchange Way from Interchange Way to Jane Street was calculated using the following:

- Existing Asphalt: 0.24
- Existing Granular Fill: 0.09
- Drainage Coefficient for Base: 0.9

Using the design values presented above, the existing SN is 71 mm.

## 3.8 Equivalent Single Axle Loads

The equivalent single axle loads (ESALs) for the design lanes were calculated using the traffic data presented below. The input parameters for the design lane ESAL calculation were derived from MTO publication MI-183 'Adaptation and Verification of the AASHTO Pavement Design Guide for Ontario Conditions' and 'Procedures for Estimating Traffic Loads for Pavement Design, 1995'. The following Table 9 shows the estimates used to calculate the truck factor taken from MI-183 (Table D-3) for Urban Minor Arterial Roads with the required adjustment to capture the nature of traffic conditions at this location, as referenced above:





#### Table 9: Truck Factor

Truck Category	Average Truck Distribution (%)	Typical Truck Factor	Resultant Truck Factor Fraction
2 and 3-axle trucks	65	0.5	0.325
4-axle trucks	5	2.3	0.115
5-axle trucks	20	1.6	0.32
6-axle trucks	10	5.5	0.55
	1.31		

Input parameters used to calculate ESALs for Interchange Way and Millway Avenue are presented in Table 10 below:

#### Table 10: ESAL Design Inputs

Road Name	Base year AADT <sup>1</sup>	Commercial <sup>2</sup> (%)	Avg. Truck Factor	DD <sup>3</sup>	Annual Traffic Growth (%) <sup>4</sup>	LD⁵	10-Yr ESAL's	15-Yr ESAL's	20-Yr ESAL's
Interchange Way	3000	5	1.31	0.5	2	0.9	354,000	559,000	785,000
Millway Avenue	4000	5	1.31	0.5	2	0.9	472,000	745,000	1,046,000

1. Base Year = 2024

2. Estimated Percent Truck Traffic

3. Directional Distribution

4. Annual Growth Rate Estimated

5. Lane Distribution Factor

The ESAL's calculation can be found in Appendix D.

## 3.9 AASHTO Design Method

The pavement design and analysis was carried out in accordance with the "1993 AASHTO Guide for Design of Pavement Structure" and the Ministry of Transportation's Pavement Design Manual. Input parameters are shown in Table 11 below, and the design output sheets are presented in **Appendix E**.





Table 11: Input Parameters for New Flexible Pavement Structure Calculations

The required SN values for the rehabilitation of the road section are based on the AASHTO design method for flexible pavement. Based on the input parameters listed in Table 11, the required SN is shown in Table 12 below:

Table 12: Required SN for Various Design Lives

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	Required SN (mm)			
Design Lite	Interchange Way	Millway Avenue		
10 Years	102	106		
15 Years	109	113		
20 Years	114	118		

Comparing the required SN value with the existing SN values Interchange Way from 70 m west of Mable Smith to Jane Street, there is a structural deficiency. The existing pavement structure is not structurally adequate to support the projected traffic volumes.

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# 4 Recommendations

## 4.1 Rehabilitation of Interchange Way (70 m west of Mable Smith to Jane Street)

Two design options were considered for the rehabilitation of the existing Interchange Way (Interchange Way to Jane Street) pavement. To select the most feasible rehabilitation alternative, the following options were reviewed:

- Option 1 Full-Depth Asphalt Removal and Replacement: Remove the existing asphalt in full-depth and pave with 140 mm of new hot mix asphalt. This strategy will address all the distresses in the asphalt layer and expose the granular base, which after proof-rolling, there would be an opportunity to identify soft areas that warrant repairs. This option provides a design life of approximately ten (10) years.
- Option 2 Full Depth Reconstruction: Remove the existing asphalt and underlying granular materials to a depth of 650 mm below the finished grade, Proof-roll the exposed subgrade, repair soft-spots with Granular B, Type I and regrade as necessary, place 150 mm of new Granular A over 350 mm Granular B, Type II, and pave with 150 mm of new HMA. This option resolves all structural distress, improves drainage of the pavement structure and provides adequate structural capacity for approximately twenty (20) years of design life.

The proposed pavement structure for each option is presented in the Table 13 below. It is important to note that the estimated service lives consider timely routine and preventative maintenance (i.e. crack sealing and pot-hole filling).

	Option 1 Full Depth Asphalt placement	Option 2 Full Depth Reconstruction
Estimated Service Life	10 years	20 years
Hot-Mix Asphalt	40 mm SP 12.5	50 mm SP12.5
	100 mm SP 19.0	100 mm SP19.0

Table 13: Flexible Pavement Rehabilitation Options for Interchange Way

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	Option 1 Full Depth Asphalt placement	Option 2 Full Depth Reconstruction
Granular Base/Subbase	550 mm Existing (on average)	150 mm New Granular A 350 mm New Granular B Type II
Total Pavement Thickness	690 mm	650 mm
Estimated SN	104 mm	116 mm

The following minimum design requirements, outlined in Section 1.2.4.1 – Road Pavement Design Report of the City's road standards, are presented from the City of Vaughan for Industrial, Collector, and Arterial Roads for comparison purposes.

Table 14: City of Vaughan Minimum Thickness Requirements

COMPONENT	THICKNESS (mm)	
Hot-Mix Asphalt	50 mm SP 12.5 75 mm SP 19.0	
New Granular A Base	125 mm	
New Granular Subbase	350 mm	
Total Pavement Thickness	600 mm	

The above pavement design results in a SN of 103 mm, which is less than the required SN of 116 mm shown above.

Therefore, we recommend the flexible pavement structure determine with AASHTO'93 analysis for Interchange Way over a 20-year design life is presented below in Table 15

Table 15: Recommended Pavement Profile for Interchange Way

Component	Material Thickness
New Surface Course	50 mm SP12.5B
New Binder Course	100 mm SP19.0 B
New Granular 'A' Base	150 mm
New Granular 'B' Type II Subbase	350 mm
Total	650 mm

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## 4.2 Proposed New Construction Of Interchange Way (Jane Street to Creditstone Road)

We understand that Interchange way will extend from Jane Street to Creditstone Road. The following new pavement structure is required based on 20 years pavement design life.

The following Table 16 outlines the proposed pavement structure:

Table 16:Recommended Pavement Profile for Interchange Way (From Jain to CreditstoneRoad)

Component	Material Thickness
New Surface Course	50 mm SP12.5B
New Binder Course	100 mm SP19.0 B
New Granular 'A' Base	150 mm
New Granular 'B' Type II Subbase	350 mm
Total	650 mm

# 4.3 Preferred Pavement Rehabilitation and new construction of Interchange way (70 m west of Mable Smith to Creditstone Road)

Based on the findings from our investigation, the recommended rehabilitation strategy is Option 2: Full depth reconstruction. This option will address all the granular surface distresses and expose the subgrade material, which may identify soft areas that require improvement as follows

- Remove the existing asphalt and underlying materials to a depth 650 mm below the finished grade;
- Proof-roll the exposed subgrade, repair soft-spots with Granular 'A' and re-grade as necessary;





- Place 350 mm, or more as required of OPSS 1010 Granular B Type II followed by placing a minimum of 150 mm of OPSS 1010 Granular A. All granular materials should be placed in lift thicknesses of 150 mm or less and compacted to a minimum of 100 percent Standard Proctor Maximum Dry Density (SPMDD);
- place three lifts of hot-mix asphalt with 100 mm of SP 19.0 Cat B (PGAC 64-28) binder course in two lifts and 50 mm of SP 12.5 Cat B (PGAC 64-28) surface course in one lift;
- A light tack coat between the exposed concrete base and hot-mix asphalt courses; and
- The surface of the completed pavement should be provided with a minimum centre-toedge cross-fall of 2 percent.

The new granular base/subbase materials should be placed in layers not exceeding 150mm (compacted thickness) and should be compacted to 100% of their respective SPMDD. The grading of the material should be conformed to current Ontario Provincial Standard Specifications.

It is recommended that geotechnical testing and inspections be carried out during construction operations to confirm construction is in accordance with the project specifications. Testing and inspections should include proof-rolling inspections on the subgrade prior to placing granular materials, compaction testing, monitoring of asphalt placement, etc.

The above pavement strategy assumes that the exposed subgrade has been adequately prepared. If localized soft areas are encountered, it may be necessary to sub-excavate and replace with additional granular fill. It is recommended that qualified geotechnical personnel be retained to complete an inspection of the subgrade and placement of new granular during construction prior to placement of any hot-mix asphalt. Soft areas should be repaired by sub-excavating a minimum depth of 300 mm and installing 300 mm Granular B Type I, compacted to 100% of the SPMDD. If necessary, geogrid may require strengthening soft soils.

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## 4.4 Proposed New Construction of Millway Avenue (Highway 7 to Interchange Way)

For new constructions of Millway Avenue (from Highway 7 to Interchange Way) is recommended to be constructed as follows:

- Excavate full width to the required grade in order to accommodate 700 mm pavement structure (as below);
- Proof-roll the exposed subgrade, repair soft-spots with Granular 'A' and re-grade as necessary;
- Place 400 mm, or more as required of OPSS 1010 Granular B Type II followed by placing a minimum of 150 mm of OPSS 1010 Granular A. All granular materials should be placed in lift thicknesses of 150 mm or less and compacted to a minimum of 100 percent Standard Proctor Maximum Dry Density (SPMDD);
- place three lifts of hot-mix asphalt with 100 mm of SP 19.0 Cat B (PGAC 64-28) binder course in two lifts and 50 mm of SP 12.5 Cat B (PGAC 64-28) surface course;
- A light tack coat between the exposed concrete base and hot-mix asphalt courses; and
- The surface of the completed pavement should be provided with a minimum centre-toedge cross-fall of 2 percent.

The following Table 17 outlines the proposed pavement structure:

 Table 17:
 Recommended Pavement Profile for Interchange Way

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Component	Material Thickness
New Surface Course	50 mm SP12.5 B
New Binder Course	100 mm SP19.0 B
New Granular 'A' Base	150 mm
New Granular 'B' Type II Subbase	400 mm
Total	700 mm

The new granular base/subbase materials should be placed in layers not exceeding 150mm (compacted thickness) and should be compacted to 100% of their respective SPMDD. The





grading of the material should be conformed to current Ontario Provincial Standard Specifications.

It is recommended that geotechnical testing and inspections be carried out during construction operations to confirm construction is in accordance with the project specifications. Testing and inspections should include proof-rolling inspections on the subgrade prior to placing granular materials, compaction testing, monitoring of asphalt placement, etc.

The above pavement strategy assumes that the exposed subgrade has been adequately prepared. If localized soft areas are encountered, it may be necessary to sub-excavate and replace with additional granular fill. It is recommended that qualified geotechnical personnel be retained to complete an inspection of the subgrade and placement of new granular during construction prior to placement of any hot-mix asphalt. Soft areas should be repaired by sub-excavating a minimum depth of 300 mm and installing 300 mm Granular B Type I, compacted to 100% of the SPMDD. If necessary, geogrid may require strengthening soft soils.

## 4.5 Erodibility at Culvert Location

The potential for erosion of the native soils has been determined using the Wischmeier Nomograph. The soil's silt, sand, and organic content, as well as the soil structure and permeability influence the erosion potential of soil. The Wischmeier Nomograph generates a K Factor between 0 and 1.0, which categorizes the erodibility of the soil; the higher the K value, the greater the erodibility. Highly erodible soils have a K factor exceeding 0.6, while relatively non-erodible soils have a K factor less than 0.2.

The two (2) subgrade soil samples tested at culvert location were classified as sandy clayey silt have moderate erodibility (with a K factor of 0.3 and 0.38).

## 4.6 Culvert Replacement

The native subgrade and fill material is generally considered to be a Type 3 soil in accordance with the Ontario Occupational Health and Safety Act. This classification is based on



observations during borehole drilling and data collected in the field and must be confirmed by qualified individuals as excavation proceeds and adjusted if necessary.

Temporary excavations should be carried out with a side slope no steeper than 1H:1V from the base of the excavation or be supported by a trench box. Newly placed granular fill can be considered a Type 2 soil provided it is adequately compacted. The frost depth along this section is estimated to be 1.2 m based on OPSD 3090.101. Based on the laboratory testing results, the subgrade soils encountered in the boreholes near the culvert location have low potential for frost heave.

The erodibility of the subgrade soils has been assessed using the Wischmeier Nomograph and the gradation test results. All of the materials yielded K values between 0.3 and 0.38 and therefore are generally considered to be moderately erodible. Erosion and sediment control should be provided throughout the project duration and vegetation should be re-established on disturbed slopes as soon as possible.

At the time of writing the report, information regarding the depth of cover for the culvert and its structure type was unavailable. It was assumed that the culvert is non-structural with a depth of cover equal to 1.5 meters.

The following table provides a breakdown of the frost susceptibility, soil erodibility values of the subgrade, pavement structure reinstatement recommendations as well as frost taper requirements:

 Table 18: Non-Structural Culvert Replacement

Culvert Name	Depth of Cover	Frost Susceptibility	Soil Erodibility (K)	Frost Taper <sup>1)</sup>
Black Creek Main Tributary	1.5 m	LSFH	0.3-0.38	Required

1) Frost Tapers should be constructed in accordance with 803.030 or 803.031

## 4.7 Culvert Treatment Recommendations

The following generalized geotechnical recommendations are provided for the replacement of culverts within the project limits:

 Bedding for culvert should be in accordance with OPSD 802.010 and should consist of Granular A material.





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- Culvert should be backfilled in accordance with the OPSD 802.010.

## 4.8 Drainage Improvements

Newly placed asphalt should be feathered towards the existing concrete curb in a manner that provides the required 2% crossfall toward drainage structures. The finished pavement surface and underlying granular and subgrade should be free of depressions and should be crowned and sloped (at a recommended minimum cross-fall of 2 % for both the pavement surface and repaired subgrade elements) to provide effective drainage. Surface water should not be allowed to pond adjacent to the outside edges of pavement areas, considering that proper drainage systems are installed. Sub-drains must be installed (if not present) beneath the curb locations or, if present, brought to an acceptable service level to facilitate effective and assured drainage of the pavement structures. Subdrains are designed to intercept excess subsurface moisture and minimize subgrade softening.

Any new required subdrain will need to outlet to the storm sewer. The completed new asphalt surface should be monitored to ensure ponding due to poor surface grade or settlement of materials is not present.

## 4.9 Pipe Bedding And Cover

The bedding for the proposed services should be compatible with the size, type and class of pipe, the surrounding subsoils and anticipated loading conditions and should be designed in accordance with the Ontario Provincial Standard Specifications (OPSS) and any City of Vaughan standards.

The soils above the groundwater level, or properly dewatered if encountered below the groundwater level, will provide adequate support for the sewer pipes and allow the use of normal Class B type bedding. The recommended minimum thickness of granular bedding below the invert of the pipes is 150 mm. The thickness of the bedding may, however, must be increased depending on the pipe diameter or in accordance with local standards or if wet or weak subgrade conditions are encountered, especially when the soil at the trench base level consists of wet, dilatant silt.



The bedding material should consist of well graded granular material such as Granular 'A' or equivalent. The bedding material should be compacted to at least 98 percent of its SPMDD. After installing the pipe on the bedding, a granular surround of approved bedding material, which extends at least 300 mm above the obvert of the pipe, or as set out by the local authority or municipality, should be placed. It is recommended that WSP be on site during excavations to assess the suitability of the subgrade materials to support the pipes.

If localized wet trench conditions are encountered, a uniformly graded clear stone may be used provided a suitable, approved filter fabric (geotextile) is placed in conjunction with the clear stone. The geotextile must extend underneath the clear stone, along the sides of the trench, and wrapped on top of the clear stone such that the clear stone is fully wrapped by the geotextile. The geotextile must overlap for the entire width of the trench; alternatively stitching of the geotextile could be considered. WSP should be on site on a full-time basis if this method is being considered.

Localized, wet and unstable soils encountered within generally stable soil zones can be generally stabilized by 'punching' a 50 mm well graded crusher run limestone pad into the soft subgrade prior to bedding placement. The thickness of the 'pad' will depend on field conditions and should be examined by WSP personnel during the construction operations.





# 5 Other Design Considerations

## 5.1 Construction Joints Transition

Longitudinal and transverse joints should be constructed to key the new HMA into the existing pavement in accordance with OPSS.MUNI 310.

## 5.2 Reuse of Existing Granular Material

Based on the field investigation and laboratory test results, the existing granular base and subbase materials are not suitable for re-use in the pavement structure. The excavated granulars and subgrade soil may be re-used as acceptable earth fills or transported off site.

## 5.3 Asphalt Cement Grade

The asphalt cements should conform to OPSS.MUNI 1101 (November 2020). PGAC 64-28 is recommended for the surface and binder course mixes placed.

## 5.4 Topsoil and Organic Material

Topsoil, organic material and any other deleterious material present within the limits of the proposed temporary realignment should be removed regardless of depth. Based on the results of the investigation, the topsoil has an average thickness of 200 mm.

## 5.5 Construction Materials

SP12.5 is recommended for the surface course and SP19.0 for base course asphalt, alternatively HL3 for surface course and HL8 for base course instead of SP12.5 and SP19.0 can be used for this project. Superpave HMA material should meet the requirements of OPSS.MUNI 1151 (April 2021). The new granular base and subbase materials should meet the requirements of OPSS.MUNI 1010 (April 2013) for Granular A and Granular B, Type II





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respectively. All granular materials should be uniformly compacted to 100% Standard Proctor Maximum Dry Density (SPMDD) in accordance with OPSS.MUNI 501 (November 2017). The HMA should be compacted in accordance with OPSS.MUNI 310.

## 5.6 Tack Coat

It is recommended that a tack coat be applied to all milled surfaces and between all new lifts of HMA. Tack coat should conform to the requirements of Ontario Provincial Standard Specification OPSS.PROV 308 (April 2012).

## 5.7 Conversion Factors

- Superpave 12.5 2.53 t/m3;
- Superpave 19.0 2.460 t/m3;
- Granular A 2.2 t/m3; and,

TTTT

– Granular B, Type II – 2.0 t/m3 .

## 5.8 Testing and Inspection

During construction, monitoring by a qualified technician should be carried out during any required trench backfill placement, as well as pipe bedding and cover. In addition, sufficient subgrade inspections and in situ materials testing should be carried out to confirm that the conditions exposed are consistent with those encountered in the boreholes and to monitor conformance to the pertinent project specifications.



# 6 Limitations of Report

The comments given in this report are intended for the guidance of design engineers. It should be noted that the pavement design recommendations are based on the advancement of a limited number of boreholes without preliminary investigations. The number of boreholes required to determine the localized underground conditions between boreholes affecting construction costs, techniques, sequencing, equipment, scheduling, etc., may be greater than has been carried out for current purposes. Contractors bidding on or undertaking the work shall, in this light, decide on their own investigations, as well as their own interpretations of the factual borehole results, so that they may draw their own conclusions as to how the subsurface conditions may affect them. Prior to construction of the pavement structure, it is recommended that a qualified geotechnical engineer or experienced engineering technician should inspect the condition of the exposed granular base.

Prior to construction of the pavement structure, it is recommended that a qualified geotechnical engineer or experienced engineering technician should inspect the condition of the exposed granular base.

Some of the traffic data, including truck distribution, growth rate, and percentage of commercial traffic were estimated. The estimated values should be confirmed, and designs should be re-evaluated by a qualified Pavement Engineer.

Information in this report shall not be used by third parties without WSP's permission.

We trust that the information contained in this report is satisfactory. Should you have any questions, please do not hesitate to contact us.



Vaughan Metropolitan Centre (VMC) Geotechnical Investigation And Pavement Design Report | Final Report



# Appendix A Borehole Location Plan





Client:	CITY OF VAUGHAN				Drawing No:	1
Drawn:	AA	AA Approved:		Title:	Borehole Location Plan	
Date:	28-April-25	Scale:	N.T.S	Project:	Geotechnical Investigation - Vaughan Metropolitan Centre TMP	
Original Size:	Letter	Rev:	N/A		115	)

Vaughan Metropolitan Centre (VMC) Geotechnical Investigation And Pavement Design Report | Final Report



# Appendix B Borehole Logs


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ŀ			Ι.				ËR			RESIS		PLOT	$\geq$	- 1	00	PLASTI LIMIT	C NATU	JRAL TURE	LIQUID LIMIT	z	T MT	REM.	ARKS ND
ī	(m) <u>ELEV</u> DEPTH	DESCRIPTION	SATA PLOT	MBER	Щ	BLOWS 0.3 m	OUND WAT	NDITIONS	EVATION	SHEA O UI	AR STF	RENG <sup>®</sup> INED RIAXIAI	TH (kf + - ×	Pa) FIELD V & Sensiti LAB V	ANE vity ANE	W <sub>P</sub>			w <sub>∟</sub> ─── <b>−</b> T (%)	POCKET PE (Cu) (kPa)	NATURAL UNI (kN/m <sup>3</sup> )	GRAII DISTRI ( <sup>9</sup>	N SIZE BUTION %)
		Ground Surface	STF	NN	ž	Ż	GR	00 N	ELE	2	0 4	06	8 0	0 1	00	1	0 2	0 3	30			GR SA	SI CL
Ł	0.00	ASPHALT (150 mm)					×.		-Concr	ete													
-	0.15	GRANULAR BASE/ SUBBASE (550 mm) gravelly sand, some fine material, brown, moist		1	AS											0						32 54	(14)
-	0.70	SANDY SILT trace gravel, brown, moist, compact		2	SS	12																	
-	1.21	<b>CLAYEY SILT</b> trace gravel, trace sand, dark brown, moist, stiff							-Bento	nite													
-				3	SS	15																	
-	2.29	SANDY SILTY CLAY trace gravel, grey, moist, stiff to hard		4	SS	14		<u>Z</u>	W.L.2 Mar07	2.40 m 7, 2023	BGL												
-	<u>3</u>	hard	XXX	5	SS	56			-Sand							0						1 34	47 18
31214	- -								-Scree	n													
LOG 2DIG - UTM N&E 22532832 WSP VMC EA VAUGHAN-200231206 (1),GPU 23-	4.57	END OF BOREHOLE Notes: 1) WL encountered @ 2.4 m						<u>1'</u>															

### wsp

		ECT: Geotechnical Investigation							Metho	od: SO	LID ST	FM A	UGER					REF.	NO.: NO	: 22	532932	2
	PROJ	ECT LOCATION: Vaughan, ON							Diam	eter: 1	52.4		OOLI					ORIG		 TED	BY N	ΙM
	DATU	IM: Geodetic							Date:	Mar-0	)8-202	3 to I	Mar-08	8-2023				COM	PILE	D BY	′ N	ΛK
	BH LC	OCATION: Grass area northeast of Jane	St a	nd P	eelar F	Rd N⊿	43°47'2	2.49"N	E 79°;	31'23.7	78"W							CHEO	CKED	) BY	A	R
		SOIL PROFILE		S	AMPL	ES			DYNA RESIS	MIC CO	DNE PE E PLOT	NETRA	ATION			ΝΑΤΙ				_	DEN	MAKS
	(m)		⊢				IER .		2	20 4	0 6	0 8	0 1	00	PLASTIC LIMIT		TURE	LIQUID	EN.	NT W	A	ND
Ē	(m) <u>ELEV</u> EPTH	DESCRIPTION	ATA PLO	ABER	ш	BLOWS 0.3 m	DUND WA	VATION		AR STI		TH (kF +	Pa) FIELD V. & Sensiti		W <sub>P</sub>	ER CC		w <sub>∟</sub> ——	POCKET P (Cu) (kPa	ATURAL UN (KN/m <sup>3</sup> )	GRA DISTF	IN SIZE IBUTION (%)
		Ground Surface	STR	NUN	ТҮР	ż	GRC	ELE		20 4	0 6	0 8	0 1	00	1	0 2	0 3	30		2	GR SA	A SI CL
F	0.00	TOP SOIL (150 mm)	<u>×1 /7</u>																			
F	0.15	FILL	×																			
-		sand, some gravel, brown, moist, compact		1	SS	11									o							
-																						
-	0.76	SANDY SILTY CLAY	XX																			
1		trace gravel, brown, moist, stiff																				
E				2	SS	12										F	o	1			1 27	7 56 16
ŀ																						
F							-															
ŀ																						
-				3	55	11																
F																						
Ē		very stiff		_																		
Ļ																						
-				4	SS	27																
-																						
-		stiff																				
E																						
F		dark grey		5	SS	12																
F																						
-							-															
4																						
ŀ				6	SS	11									¢	)						
Ļ	4 11																					
IPI 23-12-14	4.41	Notes:																				
231206 (1).G		1) Borehole was open and dry upon completion																				
UGHAN-200																						
VMC EA VAL																						
&E.GLB 32932 WSP																						
H-29-2032 N TM N&E 225																						
ROCK-MARC DG 2DIG - U																						
WSP-SOIL L																						

### wsp

	PROJ CLIEN	ECT: Geotechnical Investigation IT: VMC EA Vaughan							Metho	od: SO		ГЕМ А	UGEF	ł				REF. ENCL		: 22:	532932 BX M	٨
	DATU	IM: Geodetic							Date:	Mar-(	02.4 07-202	3 to I	Mar-07	-2023				COM		D BY	´ Mł	VI K
	BHLC	DCATION: NCI Vaughan Iceplex front pa	ırking	1 N 4	13°47'2	2.17"	N E 79°	31'16.6	5"W									CHEC	CKEE	D BY	AF	R I
		SOIL PROFILE		5	SAMPL	ES	~		DYNA RESIS	MIC CO STANCE	one pe E plot		ATION				JRAL			τ	REMA	RKS
	(m)		Ц				ATER 0		2	20 4	0 6	0 8	0 1	00	LIMIT	C MOIS	TURE	LIQUID	PEN. a)	) NIT W	AN	ID
	ELEV DEPTH	DESCRIPTION	RATA PLO	MBER	믭	BLOWS 0.3 m	NOITION	EVATION	SHEA OU	AR STI NCONF	RENG INED RIAXIAI	TH (kf + L ×	Pa) FIELD V. & Sensiti LAB V.	ANE vity ANE	W <sub>P</sub> I WAT		V DONTEN	w∟ ──── T (%)	POCKET (Cu) (kP	NATURAL U (kN/m <sup>3</sup>	DISTRIE (%	BUTION
		Ground Surface	ST	Ŋ	∠	ŗ	80 80 00		2	20 4	0 6	8 0	0 10	00	1	0 2	0 3	0			GR SA	SI CL
	- 0.00	GRANULAR BASE/ SUBBASE	$\otimes$																		04 04	(10)
	_	(250 mm)	X	1	AS										0						21 61	(18)
	0.31	brown, moist	$\bigotimes$																			
	-	FILL silty clay, trace gravel, trace sand,	$\bigotimes$																			
	-	some organic, dark grey, moist, stiff	$\bigotimes$																			
	-		$\bigotimes$																			
	- 1		$\bigotimes$																			
	-		$\bigotimes$	2	SS	10																
	-		$\bigotimes$																			
	-		$\bigotimes$	<u> </u>																		
	-		$\bigotimes$				-															
	-		$\bigotimes$																			
	-		$\bigotimes$	3	SS	15																
	2		$\bigotimes$																			
	-		$\bigotimes$																			
	2.12	SILTY CLAY trace gravel, some sand, grey,	Ĥ																			
	-	moist, stiff	1				1															
	-			1																		
	-		1X	4	SS	15																
	-																					
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	-			5	SS	21									c	Þ						
	_																					
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	-	trace sand	Ĥ	1																		
	4		H.																			
	-			6	55	31									C							
	-			1																		
12-14	4.41	END OF BOREHOLE																				
GPJ 23-:		Notes:																				
11206 (1).		<ol> <li>Borehole was open and dry upon completion</li> </ol>																				
AN-20023																						
VAUGH																						
VMC EA																						
E.GLB 932 WSP																						
2032 N&E LE 22532																						
RCH-29-																						
TOCK-MA																						
P-SOILE																						
WS			1							1	1	1							1			

11	sp			L	og (	of Bo	ORE	HOLE BH-INT-07W
PRO	JECT: Geotechnical Investigation							
CLIE	NT: VMC EA Vaughan							Method: SOLID STEM AUGER
PRO	JECT LOCATION: Vaughan, ON							Diameter: 152.4
DATU	JM: Geodetic							Date: Mar-06-2023 to Mar-06-2023
BH L	OCATION: Maplecrete Road N 43°47'2	4.12"	NE7	79°31' <i>′</i>	11.46"\	N		
	SOIL PROFILE		5	SAMPL	.ES			DYNAMIC CONE PENETRATION RESISTANCE PLOT
(m) <u>ELEV</u> DEPTH	DESCRIPTION Ground Surface	STRATA PLOT	NUMBER	ТҮРЕ	"N" <u>BLOWS</u> 0.3 m	GROUND WATER CONDITIONS	ELEVATION	20         40         60         80         100           SHEAR STRENGTH (kPa)         0         INCONFINED         +         FIELD VANE           0         UNCONFINED         +         Sensitivity           0         QUICK TRIAXIAL         ×         LAB VANE           20         40         60         80         100
0.00	ASPHALT (90 mm)					$\mathbb{N}$		
0.09	GRANULAR BASE/ SUBBASE (350 mm) gravelly sand, some fine material, brown, moist		1	AS			-Concr	rete
0.44	SANDY SILTY CLAY	- XX	1					

REF. NO.: 22532932

ORIGINATED BY MM

ENCL NO .:

	DATU	JM: Geodetic								Date:	Mar-0	)6-202	3 to I	Mar-06	6-2023				COM	PILE	D BY	ν MK	
	BH LO	DCATION: Maplecrete Road N 43°47'2	4.12"	NE7	79°31' <i>'</i>	1.46"	N			_									CHE	CKE	D BY	AR	
Γ		SOIL PROFILE		5	SAMPL	ES				DYNA	MIC CC	NE PE		TION			ΝΑΤΙ					DEMA	DKG
							Ë				0 4	0 6	$\sim$	1	20	PLASTI LIMIT	MOIS	TURE	LIQUID	z	►	AN	D
	(m)		5			s, ⊂	ν Α'	NS	z							W <sub>P</sub>	CON	V	WL	KPa)	Nn (آپ	GRAIN	SIZE
ļ	ELEV	DESCRIPTION	AP	К		N N N N	ģ	임	0F				ТН (к⊦	<b>'a)</b> FIÉLD V	ANE	⊢		<b>`</b>	<b></b>	N(n)	(kn/	DISTRIB	UTION
ľ	EPIN		<b>AT</b>	MBE	щ		S	ā	EV A	• 0			L X	& Sensiti LAB V/	vity ANE	WA	ER CO	NTEN	T (%)	80	ITAN	(%	)
		Ground Surface	STF	Ĩ N	μ	ż	GR	8	ELE	2	0 4	0 6	0 8	0 10	00	1	0 2	0 3	30			GR SA	SI CL
	0.00	ASPHALT (90 mm)					$\mathbb{N}$	M															
F	0.09	GRANULAR BASE/ SUBBASE		2		1		$\otimes$	-Concr	ete													
Ē		(350 mm)		1	AS		M	M								0						21 62	(17)
[		brown, moist	$\otimes$	Ś																			. ,
F	0.44	SANDY SILTY CLAY	Ŵ	1																			
-		trace gravel, brown, moist, stiff	12	;																			
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ŀ		trace gravel, trace clay, grey, moist,		·			ĿĖ	<u> </u> .															
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14	4.41	END OF BOREHOLE		<u> </u>			$f^{+-}$	╧┨													$\vdash$		
1 23-12-		Notos																					
(1).GP.		1) Borehole was open and dry upon		1			1													1			
231206		completion					1																
N-200				1			1													1			
AUGH				1			1													1			
CEAV							1																
SP VM							1																
E.GLB 2932 W				1			1													1			
32 N&E							1																
H-29-20 M N&E							1																
MARCI IG - UT				1			1													1			
ROCK- LOG 2D				1			1													1			
SOIL S							1	ļ															
WSF							1														1 /		

ſ	PROJ	ECT: Geotechnical Investigation							Meth	od: SO	LID ST	ЕМ А	UGER	2				REF.	NO.	: 22	532932	
	PROJ	ECT LOCATION: Vaughan ON							Diam	eter: 1	52 4	,	001	•				ORIG		 TFD	BY MI	л
	ΠΔΤΙ								Date	Mar_(	02.1	3 to I	Mar_07	7_2023				COM			ст түн У Ми	
		CATION: North Fast Carpar of 52 Mari		+- D	ad N	12017	04 50"		2415 0		1-202	5 10 1	viai -07	-2025						ים ש עם ר		` `
┢		DCATION. North East Corrier of 53 Mapi	lecre			43 47	24.591	NE /9	DYNA	MIC CC	NE PE	NETRA	TION					CHE		זם כ	Ar	(
╞		SOIL PROFILE				E3	Ľ.		RESIS	STANCE	E PLOT	$\geq$			PLASTI		JRAL TURE	LIQUID		ΜŢ	REMA	RKS
	(m)		01			(A)	ATE IS	_	2	20 4	0 6	0 8	0 10	00	LIMIT	CON	TENT	LIMIT	- PEN Pa)	UNIT	AN GRAIN	ID I SIZE
	ELEV	DESCRIPTION	PL	ш		3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	∧ ZO	۲٥ ۵	SHE/	AR STR	RENG	TH (kF	Pa)		••• <sub>P</sub>		× >		cKET (k	RAL (kN/m	DISTRIE	BUTION
1	DEPTH		SAT/	ABE	ш	<u> </u>		LAV			INED RIAXIAI	+	& Sensiti	vity ANF	WAT	ER CC	NTEN	T (%)	õ90	U T U	(%	<b>b</b> )
		Ground Surface	STF	) Z	Τ	ŗ	GR( CO	E		20 4	0 6	0 8	0 1	00	1	0 2	0 3	30		-	GR SA	SI CL
F	0:00	ASPHALT (20 mm)	***																			
		GRANULAR BASE/ SUBBASE																				
╞		sand, trace gravel, some fine		1	AS										0						8 68	(24)
╞		material, brown, moist	*																			
ŀ	-																					
F	0.62	CLAYEY SILT																				
f	0.02	trace gravel, some sand, brown,		<u> </u>																		
		moist, firm																				
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14	4.41	END OF BOREHOLE							<u> </u>	-								<u> </u>				
23-12-		Neter																				
(1).GPJ		Notes: 1) Borehole was open and dry upon																				
31206 (		completion																				
W-2002																						
AUGHA																						
C EA V.																						
SP VM																						
E.GLB 2932 W																						
032 N&E 22532																						
H-29-20 TMN&E																						
MARC DIG - U																						
ROCK LOG 20																						
P-SOIL																						
WS!																						

11	sp –			I	LOG	OF E	BORE	HOL	E B	H-IN	Т-09										1 0	Fí
PRO	ECT: Geotechnical Investigation																REF.	NO.	: 22	53293	2	
CLIEN	NT: VMC EA Vaughan							Metho	od: SO	LID ST	TEM A	UGEF	R				ENC	L NC	).:			
PRO.	IECT LOCATION: Vaughan, ON							Diam	eter: 1	52.4							ORIC	SINA	TED	BY	MM	
DATU	JM: Geodetic							Date:	Mar-0	)7-202	3 to I	Mar-07	7-2023				COM	IPILE	D B	(	MK	
BH LO	DCATION: Creditstone Rd N 43°47'26.	37"N	E 79	°30'59	.53"W												CHE	CKE	D BY		AR	
	SOIL PROFILE		5	SAMPL	ES			DYNA RESIS	MIC CO	DNE PE E PLOT		ATION			- NAT	URAL			⊢	RE	MAR	ĸs
(m)		г						2	0 4	0 6	0 8	0 1	00	LIMIT	MOIS CON	TURE	LIQUID	EN.	N LN		AND	
ELEV	DESCRIPTION	PLO	6		3 m	D N O	NOI	SHEA	R STI	RENG	TH (kF	Pa)		W <sub>P</sub>	\	v >	WL	u) (kP.	KN/m <sup>3</sup>	GR/ DIST	AIN S RIBU	ize Tioi
DEPTH	DESCRIPTION	BATA	ABEF	щ	BLO	NUC	VAT			INED RIAXIAI	+	& Sensiti		WA	ER CO	ONTEN	T (%)	80 80	ATUR		(%)	
	Ground Surface	STF	ΣΩ	ΤΥ	ż	GR(	ELE	2	0 4	0 6	0 8	0 1	00	1	0 2	20 3	30		ľ.	GR S	A S	IC
0.00	ASPHALT (150 mm)																					
- 0.15	GRANULAR BASE/ SUBBASE		1 1	46																30 6	2	(8)
-	(500 mm) gravelly sand, some fine material.			73	-									ľ						30 0	2	(0)
-	brown, moist			49																26 5	3	(21
-														ľ						20 0	5	، ک
- 0.65	SANDY SILTY CLAY	1																				
-	trace gravel, brown, moist, stim																					
1																						
-			2	SS	6															33	3 44	1 2
-																						
-			-			-																
-	firms		1			-																
-	IIFM																					
				00																		
-	redish brown, very stiff			55	8																	
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4.41	END OF BOREHOLE																					
	Notes:		1																1			
	<ol> <li>Borehole was open and dry upon completion</li> </ol>		1															1	1			
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PROJ CLIEN	ECT: Geotechnical Investigation							Metho	od: SO	LID ST	EM A	UGER	2				REF. ENCI	NO. L NO	: 22	532932
PROJ	ECT LOCATION: Vaughan, ON							Diam	eter: 1	52.4							ORIG	SINA	TED	BY MM
DATU	IM: Geodetic							Date:	Mar-0	)6-202	3 to I	Mar-06	6-2023				COM	PILE	DBY	′ MK
BHLC	CATION: 7540 Jane Street West of Par	king	Lot (	south	) N 43	°47'23.	06"N E	79°31 DYNA	'33.10 MIC CC	"W NE PE	NETRA	TION					CHE		) BY	AR
	SOIL PROFILE		5	AMPL	ES	Ľ.		RESIS	TANCE	E PLOT	$\geq$			PLASTI		URAL	LIQUID		ΜT	REMARKS
(m) <u>ELEV</u> DEPTH	DESCRIPTION	FRATA PLOT	JMBER	rPE	l" <u>BLOWS</u> 0.3 m	ROUND WATE ONDITIONS	EVATION	2 SHE4 0 UI • Q	AR STI NCONF	0 6 RENG	0 8 TH (kF + - ×	Pa) FIELD V/ & Sensitiv LAB V/	OO ANE vity ANE	WA			UIMIT WL T (%)	POCKET PEN (Cu) (kPa)	NATURAL UNIT (kN/m <sup>3</sup> )	GRAIN SIZE DISTRIBUTION (%)
0.00	Ground Surface	0 1/1/2	z	Ĺ	£	υõ	Ξ	2	0 4	0 6	0 8	0 10	00	1	0 2	20 3	0			GR SA SI CL
- 0.00	dark brown	 1/ \																		
0.20 - - -	SANDY SILTY CLAY trace gravel, trace sand, brown, moist, stiff		1	SS	10										o					
- - - <u>1</u>			2	SS	14															
-																				
-			3	SS	12															
- - -	grey, some sand, very stiff																			
-			4	SS	31															
- - -	dark grey, hard		5	SS	37															
[																				
-																		<u> </u>		
3.00	Notes: 1) Borehole was open and dry upon completion																			
- UINNEE . 223252 Walt VMC EA VAUUTAN- 2440 LAND																				
War soll Loo 2016																				

P	RO	IECT: Geotechnical Investigation																REF.	NO.	: 22	53293	2	
c		NT: VMC EA Vaughan							Meth	od: SO	LID ST	EM A	UGEF	ξ				ENCI		).:			
P	RO	IECT LOCATION: Vaughan, ON							Dian	neter: 1	52.4							ORIG	SINA	TED	BY	MM	
	ΟΑΤΙ	JM: Geodetic							Date	: Mar-0	06-202	3 to I	Mar-06	6-2023				COM	PILE	D B	′ I	MK	
В	BH LO	OCATION: 7540 Jane Street West of Pa	rking	Lot (	north)	N 43	°47'26.	04"N E	79°3	1'34.14'	'W							CHE	CKEI	D BY		AR	
		SOIL PROFILE		s	AMPL	ES	~		DYN/ RESI	AMIC CO STANCE	DNE PE E PLOT		ATION				JRAL			F	RE	MARK	(S
(	m)		ЭΤ				ATEF			20 4	0 6	0 8	80 1	00	LIMIT	MOIS CON	TURE TENT	LIGOID	a) 'a	× LN.			76
EL	LEV	DESCRIPTION	V PLO	æ		3 mS	NOI:	NOL	SHE	AR STI	RENG	TH (kf	Pa)		W <sub>P</sub>		v >	WL	E (F	RAL U	DIST	AIIN SI RIBUT	ION
DE	PTH	DESCRIPTION	₹AT¢	MBE	щ	BLO		EVAT		JNCONF	'INED RIAXIAI	+ _ ×	& Sensiti		WAT	ER CO	ONTEN	T (%)	90 00	NATU		(%)	
		Ground Surface	STF	NU	Τ	"Z	GR CO	ELE		20 4	0 6	08	80 1	00	1	0 2	0 3	30			GR S	A SI	CL
- (	0.00	TOP SOIL 200 mm) dark brown	<u>×1 /y</u>																				
	0.20	SANDY SILTY CLAY	//		~~	45																	
		trace gravel, some sand, brown,		1	SS	15																	
-		moist, sun																					
-																							
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ŀ				5	SS	15									0								
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	3.65	END OF BOREHOLE							1														
		Notes:																					
		<ol> <li>Borehole was open and dry upon completion</li> </ol>																					
23-12-14																							
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SP VMC L									1														
E.GLB 2932 WS																							
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RCH-29- UTMN																							
OCK-MA DG 2DIG									1														
SOIL-R																							
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PROJ CLIEN PROJ	IECT: Geotechnical Investigation NT: VMC EA Vaughan IECT LOCATION: Vaughan, ON							Metho Diam	od: SO eter: 1 Mar-(	LID ST 52.4	TEM A	UGEF	2023			REF. ENCI	NO. L NO GINA <sup>-</sup>	: 22: .: TED	53293 BY	2 VM	
BHLC	DCATION: Toromont CAT South lot (PC	C) N	l 43°	47'28.	32"N E	E 79°31'	34.70"\	N N	iviai-C	0-202	5 10 1	iviai-ot	5-2025			CHE		D BY		٩R	
	SOIL PROFILE		S	SAMPL	ES	~		DYNA RESIS	MIC CC	NE PE PLOT		ATION			JRAL			μ	RE	MARK	s
(m) <u>ELEV</u> DEPTH	DESCRIPTION	STRATA PLOT	JUMBER	ЧРЕ	N" <u>BLOWS</u> 0.3 m	SROUND WATER	ELEVATION	2 SHEA 0 UI • Q	AR STENCONF	0 6 RENG INED RIAXIAI	0 8 TH (kF + L ×	30 1 Pa) FIELD V & Sensiti LAB V 80 1	00 ANE vity ANE		TURE TENT V DONTEN	LIMIT WL T (%)	POCKET PEN. (Cu) (kPa)	NATURAL UNIT W (kN/m <sup>3</sup> )	GR/ DISTI	AND AIN SIZ RIBUT (%)	Έ ION
0.00	PORTLAND CEMENT CONCRETE (200 mm)	0) A - A - A	2	-	-		ш												GR 3	A 51	
0.20 0.26 - -	GRANULAR BASE/ SUBBASE (60 mm) Sand and gravel, some fine material, brown, moist, compact SANDY SILTY CLAY trace gravel, brown, moist, stiff		1	AS		-															
- - - -			2	SS	14	-													12	1 44	24
- - 1.52 - - - -	SAND trace gravel, trace silt, trace clay, brown, very moist, compact		3	SS	10	-															
- 2.29 - - - -	CLAYEY SILT trace gravel, some sand, grey, moist, very stiff		4	SS	17																
<u>3</u> - - -	stiff		5	SS	14	-								o							
3.65	END OF BOREHOLE Notes: 1) Borehole was open and dry upon completion																				
10-10-10-10-10-10-10-10-10-10-10-10-10-1																					



PRO. CLIEI PRO.	JECT: Geotechnical Investigation NT: VMC EA Vaughan JECT LOCATION: Vaughan, ON							Metho	od: SO eter: 1	LID ST 52.4	ΓΕΜ Α	UGEF	2				REF. ENC	NO.: L NO GINAT	: 22 .: TED	532932 BY MM
DATI	JM: Geodetic							Date:	Mar-0	)6-202	3 to	Mar-06	6-2023				COM	PILE	D BY	Ý MK
BH L	OCATION: Toromont CAT Entrance Drive	eway	/ N 4	43°47':	32.74"	N E 79°	31'35.6	5"W			NETD						CHE	CKED	) BY	AR
	SOIL PROFILE		S	Sampl	ES	н. Н		RESIS	TANCE	PLOT	$\geq$			PLASTI		URAL	LIQUID		WΤ	REMARKS
(m) <u>ELEV</u> DEPTH	DESCRIPTION	TRATA PLOT	UMBER	YPE	V" <u>BLOWS</u> 0.3 m	ROUND WATE	LEVATION	2 SHEA 0 UI • QI	AR STINCONF	0 6 RENG INED RIAXIAI	i0 8 TH (kF + L ×	BO 1 Pa) FIELD V & Sensiti LAB V	ANE vity ANE	WA			T (%)	POCKET PEN (Cu) (kPa)	NATURAL UNIT (kN/m <sup>3</sup> )	GRAIN SIZE DISTRIBUTION (%)
0.00	Ground Surface TOP SOIL 300 mm)	<u>v, 1%</u>	z	-	-	00	ш		.0 4											GR SA SI CL
0.30	FILL		1	SS	23															
-	sand and gravel, grey, moist, compact					-														
- - 0.76 - - - -	SILTY CLAY trace gravel, trace sand, dark grey, moist, firm		2	SS	8	Ţ	W. L. 0 Mar 06	).91 m 5, 2023	BGL						0					
-	wet					-														
- - -2 -			3	SS	6	-														
-	very stiff		4	SS	23															
<u>3</u> - 3.05	CLAYEY SILT					-														
-	trace gravel, some sand, dark grey, wet, stiff		5	SS	14									Ċ	Þ					
3.65	END OF BOREHOLE	U CL																		
	Notes: 1) WL encountered @ 1.0 m																			
3H.M20231206 (1) /5FU 23-12-14																				
LOG 2016 - UTMN&E 25/2332 WSP VMC EA VALIC																				
WSP SOIL																				



### wsp

PRO	DJECT: Geotechnical Investigation							Meth	od: SO	LID ST	EM A	UGER	2				REF. ENCI	NO. NO	: 22! ).:	53293	2	
PRC	JECT LOCATION: Vaughan, ON							Diam	eter: 1	52.4							ORIG	SINA	TED	BY	MM	
DAT	UM: Geodetic							Date:	Mar-(	06-202	3 to I	Mar-06	6-2023				COM	PILE	D B	<b>'</b>	MK	
BH	OCATION: Toromont CAT Entrance Driv	/ewa	y N₄	43°47'3	35.55"	N E 79°	31'35.9	95"W									CHE	CKE	D BY		AR	
	SOIL PROFILE		5	SAMPL	ES	r r		DYNA RESIS	MIC CO STANCE	DNE PE E PLOT		ATION			NATI	JRAL			5	RE	MARI	KS
(m)		5				ATEF		:	20 4	0 6	0 8	0 1	00	LIMIT	MOIS CON	TURE TENT	LIGOID	a) BEN	LN C		AND	
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DEPTI		SAT <sup>A</sup>	MBE	щ	BLO		EVAT		NCONF UICK T	FINED RIAXIAI	+ _ ×	& Sensiti	vity	WAT	ER CC	NTEN	T (%)	g O	NATU		(%)	
	Ground Surface	STF	Ν	ΤΫ́	"N	GR CO	ELE	:	20 4	0 6	08	0 10	00	1	0 2	0 3	30			GR S	A SI	I CL
_ 0.0	ASPHALT (130 mm)																					
_ 0.1	3 GRANULAR BASE/ SUBBASE (200 mm)	X	1	AS										0						29 6	6	(5)
0.3	gravelly sand, trace fine material,		-																			
-	SILTY SAND		·																			
-	trace gravel, brown, moist, compact																					
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_ 1.5	2 CLAYEY SILT trace sand brown moist very stiff																					
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22		H1	1																			
-	trace sand, trace clay, grey to dark																					
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3																						
-	hard																					
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-			5	SS	47										0					0 2	2 88	3 10
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- 3.6	5 END OF BOREHOLE																					
	Notes:		1																			
	1) Borehole was open and dry upon																					
	completion																					
			1																			
			1																			
3-12-14			1																			
).GPJ 2:			1																			
231206 (1			1																			
HAN-2002																						
A VAUG			1																			
P VMC E			1																			
E.GLB 2932 WS			1																			
&E 2253																						
- UTMN-																						
200K-M			1																			
P-SOIL1			1																			
NS/	1	1	1																	L		

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# Appendix C Lab Results



























Tested By: Shireen / Bonnie















Tested By: Shireen / Bonnie






















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# Appendix D ESAL Calculations



#### Interchange Way, Vaughan, ON **Road Name:**

Project Name City of Vaughan April 28, 2025 Date:



**Traffic Inputs** Provided AADT:

**Design ESALS** 5 Years

= 10 Years =

15 Years =

20 Years =

Traffic inputs
Provided AADT:
Traffic Count Year
AADT(Design Year)
Commercial Traffic (%) (Note 1):
Average Truck Factor (Note 2):
Directional Distribution
Annual Traffic Growth Rate (%) (Note 3):
Lane Distribution"
Design Year

168,000

354,000

559,000

785,000

AADT (Design Year) = Current AADT x (1 + A/100)^(IY-MY) A= Annual Traffic Growth Rate IY = Year open to Traffic **MY** = Year in which Current AADT is provided

#### Equivalent Single Axle Load (ESALs)

=Tf \* T \* G \* D \* L \* 365 \* Y

#### Tf = Truck Factor

3000

2024

3000

1.31

0.5

0.9

2024

2

5

- T = Percent Trucks
- G = Annual Traffic Growth Rate
- D = Directional Distribution Factor
- L = Lane Distribution Factor
- Y = Design Period in Years



Note 1: Assumed

Adaptation and Verification of AASHTO Pavement Design Guide for Ontario Conditions, March 2009 Table D-3 Note 2:

Note 3: Assumed

Prepared: Mohammed Kamala

#### Millway Avenue, Vaughan, ON **Road Name:**

Project Name City of Vaughan April 28, 2025 Date:



**Traffic Inputs** Provided AADT:

Traffic Inputs	
Provided AADT:	
Traffic Count Year	
AADT(Design Year)	
Commercial Traffic (%) (Note 1):	
Average Truck Factor (Note 2):	
Directional Distribution	
Annual Traffic Growth Rate (%) (Note 3):	
Lane Distribution"	
Design Year	

4000

2024

4000

1.31

0.5

0.9

2024

2

5

#### AADT (Design Year) = Current AADT x (1 + A/100)^(IY-MY) **A**= Annual Traffic Growth Rate IY = Year open to Traffic **MY** = Year in which Current AADT is provided

#### Equivalent Single Axle Load (ESALs)

=Tf \* T \* G \* D \* L \* 365 \* Y

#### **Design ESALS**

**Design Year** 

5 Years	=	224,000
10 Years	=	472,000
15 Years	=	745,000
20 Years	=	1,046,000
15 Years 20 Years	=	745,00 1,046,00



- T = Percent Trucks
- **G** = Annual Traffic Growth Rate
- D = Directional Distribution Factor
- L = Lane Distribution Factor
- Y = Design Period in Years



Note 1: Assumed

Adaptation and Verification of AASHTO Pavement Design Guide for Ontario Conditions, March 2009 Table D-3 Note 2:

Note 3: Assumed

Prepared: Mohammed Kamala

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# Appendix E Design Outputs Sheets



## Table E-1 PAVEMENT DESIGN AND ANALYSIS - FLEXIBLE STRUCTURAL DESIGN MODULE

Rehabilitation of Interchange Way (70 m west of Mable Smith to Jane Street) 10-Year Design Life

#### **Flexible Structural Design**

80-kN ESALs Over Initial Performance Period	354,000
Initial Serviceability	4.4
Terminal Serviceability	2.2
Reliability Level (%)	90
Overall Standard Deviation	0.49
Roadbed Soil Resilient Modulus	20,000 kPa
Stage Construction	1.0
Calculated Design Structural Number	102

#### **Specified Layer Design**

					Required	
		Struct Coef.	Drain Coef.	Thickness	Thickness	Calculated
Layer	Material Description	<u>(Ai)</u>	<u>(Mi)</u>	<u>(Di) (mm)</u>	<u>(mm)</u>	<u>SN (mm)</u>
1	New Hot Mix Asphalt	0.42	1.00	140	140	59
2	New Granular B,Type I	0.09	0.90	550	550	45
Total	-	_	-	690	690	104

#### Layered Thickness Design

Thick	ness precision	Actual						
		Struct	Drain	Spec	Min	Elastic	Calculated	
		Coef.	Coef.	Thickness	Thickness	Modulus	Thickness	Calculated
Layer	Material Description	<u>(Ai)</u>	<u>(Mi)</u>	<u>(Di) (mm)</u>	(Di) (mm)	<u>(kPa)</u>	<u>(mm)</u>	<u>SN (mm)</u>
1	New Hot Mix Asphalt	0.42	1.00	-	-	2,750,000	97	41
2	New Granular B,Type I	0.09	0.90	-	-	250,000	756	61
Total	-	-	-	-	-	-	853	102

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### Table E-2 PAVEMENT DESIGN AND ANALYSIS - FLEXIBLE STRUCTURAL DESIGN MODULE

New Construction of Interchange Way from 70 m west of Mable Smith to Jane Street 20-Year Design Life

#### Flexible Structural Design

80-kN ESALs Over Initial Performance Period	785 000
Initial Serviceability	1 00,000
	т. <del>т</del> о о
	2.2
Reliability Level (%)	90
Overall Standard Deviation	0.49
Roadbed Soil Resilient Modulus	20,000 kPa
Stage Construction	1.0
Calculated Design Structural Number	114

### **Specified Layer Design**

					Required	
		Struct Coef.	Drain Coef.	Thickness	Thickness	Calculated
Layer	Material Description	<u>(Ai)</u>	<u>(Mi)</u>	<u>(Di) (mm)</u>	<u>(mm)</u>	<u>SN (mm)</u>
1	New Hot Mix Asphalt	0.42	1.00	150	150	63
2	New Granular A Base	0.14	1.00	150	150	21
3	New Granular B,Type I	0.09	1.00	350	350	32
Total	-	-	-	650	650	116

#### Layered Thickness Design

Thick	ness precision	Actual						
		Struct	Drain	Spec	Min	Elastic	Calculated	
		Coef.	Coef.	ThicknessT	hickness	Modulus	Thickness	Calculated
Layer	Material Description	<u>(Ai)</u>	<u>(Mi)</u>	<u>(Di) (mm) ([</u>	<u>Di) (mm)</u>	<u>(kPa)</u>	<u>(mm)</u>	<u>SN (mm)</u>
1	New Hot Mix Asphalt	0.42	1.00	-	-	2,750,000	111	47
2	New Granular A Base	0.14	1.00	-	-	250,000	0	0
3	New Granular B,Type I	0.09	1.00	-	-	250,000	749	67
Total	-	-	-	-	-	-	860	114

-

## Table E-3 PAVEMENT DESIGN AND ANALYSIS - FLEXIBLE STRUCTURAL DESIGN MODULE

Proposed New Construction of Millway Avenue 20-Year Design Life

### Flexible Structural Design

80-kN ESALs Over Initial Performance Period	1,046,000
Initial Serviceability	4.4
Terminal Serviceability	2.2
Reliability Level (%)	90
Overall Standard Deviation	0.49
Roadbed Soil Resilient Modulus	20,000 kPa
Stage Construction	1.0
Calculated Design Structural Number	118

#### **Specified Layer Design**

					Required	
		Struct Coef.	Drain Coef.	Thickness	Thickness	Calculated
Layer	Material Description	<u>(Ai)</u>	<u>(Mi)</u>	<u>(Di) (mm)</u>	<u>(mm)</u>	<u>SN (mm)</u>
1	New Hot Mix Asphalt	0.42	1.00	150	150	63
2	New Granular A Base	0.14	1.00	150	150	21
3	New Granular B,Type I	0.09	1.00	400	400	36
Total	-	-	-	700	700	120

### Layered Thickness Design

Thick	ness precision	Actual						
		Struct	Drain	Spec	Min	Elastic	Calculated	
		Coef.	Coef.	ThicknessT	hickness	Modulus	Thickness	Calculated
Layer	Material Description	<u>(Ai)</u>	<u>(Mi)</u>	<u>(Di) (mm) (I</u>	<u> Di) (mm)</u>	<u>(kPa)</u>	<u>(mm)</u>	<u>SN (mm)</u>
1	New Hot Mix Asphalt	0.42	1.00	-	-	2,750,000	116	49
2	New Granular A Base	0.14	1.00	-	-	250,000	0	0
3	New Granular B,Type I	0.09	1.00	-	-	250,000	774	70
Total	-	-	-	-	-	-	891	119